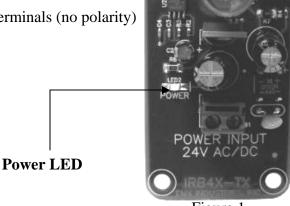
IRB-4X Operating Instructions

IRB-4X Transmitter connections (figure 1)

- 1. Connect power (12 24V AC/DC) to Power input terminals (no polarity)
- 2. LED2 Power LED will glow green when powered.



Detect LED

Figure 1

IRB-4X Receiver connections (figure 2)

- 1. Terminal output connections from left to right are: Normally closed, Common, Normally open, Power, Power
- 2. Connect power (12 24V AC/DC to Power input terminals (no polarity))
- 3. Connect the Common to the operator control terminal per manufacturer
- 4. Connect either the Normally open or Normally closed as needed to the Control terminal specified by the operator manufacturer.
- 5. The Power LED will glow green when powered.
- 6. Adjust sensitivity potentiometer as needed by turning counter clockwise to increase gain. (range is 25 to 115 feet). (see arrow)
- 7. The detect Led will glow red when an obstruction occurs.
- 8. On some variable frequency drives and noisy installations, it may be necessary to connect the bottom right mounting hole labeled "Earth Ground" to a wire connected to earth ground.
 - * Do not connect unless necessary
- 9. Use minimum gain setting needed to achieve reliable detection.

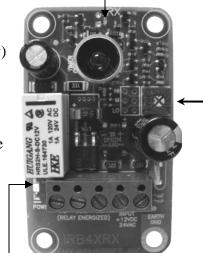


Figure 2

Gain Adjustment ←

Power LED

Installation and Mounting Instructions

- 1. Mount to operator manufacturer and local ordinance requirements.
- 2. Remove grey front cover by removing (4) plastic retaining screws
- 3. Drill (4) mounting holes in surface of IRB-4X mounting location.
- 4. Place gold Aluminum hood (recommended) around IRB-4X unit to be mounted, place mounting screws through IRB-4X box and hood and attach to surface.
- 5. Make all connections to the transmitter and receiver.
- 6. Adjust receiver as described above to correct gain needed.
- 7. Replace front covers on the transmitter and receiver units.
- 8. Installation is complete.

Technical Specifications	
Power	12- 24volts AC or DC
Current	TX = 37mA $RX = 23mA$ standby 17mA
	detect
Range	25 – 115 feet
Operating Temp	-40° F to +170° F
Relay contact rating	5A @ 30VDC/250VAC
Housing Material	NEMA 4X Polystyrene
Dimensions	3.7" x 2.56" x 2.24"
Detection angle	24°
Gain Adjustment	Potentiometer

